

DETAILED AMENDMENTS TO THE CLAIMS**In the Claims**

Claims 14 through 16 have been amended as follows:

14. (Twice amended) A method of forming a plurality of perforations in a concavely curved domed portion of a vent disc, the perforations each having centerlines, which comprises:

forming the plurality of perforations with each of the centerlines coincident to a radius [along radii] that forms the concave curvature of the domed portion, wherein the plurality of perforations have at least two different diameters through the domed portion.

15. (Amended) The method of claim 14, wherein the method includes forming a plurality of upwardly extending depressions in the undersurface of the domed portion, said depressions having centerlines that are coincident with said [radii] radius [of curvature] that forms the concave curvature of the domed portion.

16. (Amended) A method of forming a plurality of

perforations in a concavely curved domed portion of a vent disc,
which comprises:

forming a plurality of upwardly extending depressions
in the undersurface of the domed portion while leaving a
residual of domed portion above the depressions, said
depressions having centerlines, said centerlines being [formed
on centerlines] coincident with a radius [radii] that forms the
concave curvature of the domed portion; and

forming a plurality of perforations through said residual,
said perforations having centerlines, said perforation
centerlines being formed [along] coincident to said centerlines
of said plurality of depressions.